

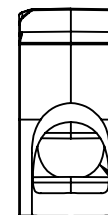
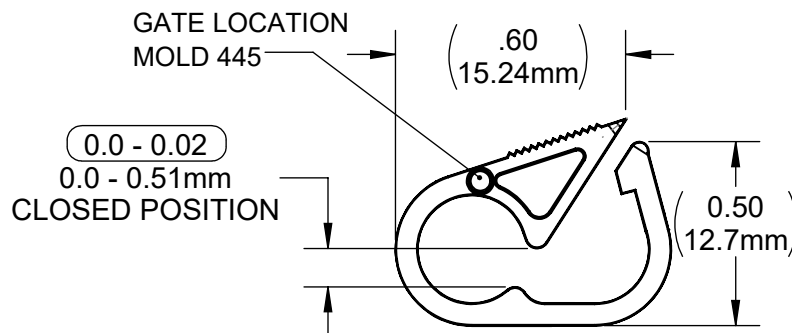
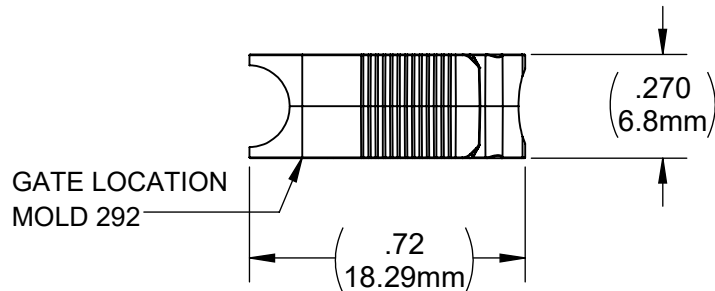
DRAWING NO.
C340TSXX

REV
AB

Customer Drawing

REVISION HISTORY

REV	DESCRIPTION (ECO)	DATE	APPROVED
AA	ADD SUFFIX "X" FOR HOSTAFORM MAT. ECO 12941	02/19/25	DK
AB	REMOVE SUFFIX PR ECO 13140	10/07/25	DK



SEE NOTE 3.

NOTES:

1. 1st SUFFIX "X" INDICATES MATERIAL:
HF - HOSTAFORM
NONE - CELCON
P - POLYPROPYLENE

2nd SUFFIX "X" INDICATES COLOR:

HOSTAFORM	CELCON	POLYPROPYLENE
HFB - BLUE	B - BLUE	PB - BLUE
HFN - NATURAL	N - NATURAL	
HFR - RED	R - RED	PW - WHITE
HFPL - PURPLE	PL - PURPLE	
HFYL - YELLOW	YL - YELLOW	
HFCR - CREAM	CR - CREAM	
HFBK - BLACK	BK - BLACK	

2. CRITICAL DIMENSIONS ARE CIRCLED AND SUBJECT TO INSPECTION.
DIMENSIONS IN PARENTHESES ARE FOR REFERENCE ONLY.
ALL DIMENSIONS ARE IN INCHES WITH NOMINAL IN MILLIMETERS BELOW.

3. MAX TUBING DIA. (0.16").

4. HR TUBING CLAMPS ARE SINGLE PATIENT USE MEDICAL COMPONENTS INTENDED TO BE INCLUDED AS PART OF THE FINISHED DEVICE, I.E. IV ADMINISTRATION SETS. HR TUBING CLAMPS ARE MANUFACTURED TO HR SPECIFICATIONS, SOLD BULK, NON-STERILE TO OEMS. BECAUSE THE CONFIGURATIONS OF IV TUBING VARY DRAMATICALLY, HR CANNOT MAKE ANY PARTICULAR CLAIMS. CUSTOMERS MUST VALIDATE CLAMPS FOR THEIR INTENDED USE, ENSURING THAT THE CLAMPS EFFECTIVELY OCCLUDE THE INHERENT VARIATION OF THE PARTICULAR TUBING EMPLOYED BY THE CUSTOMER AGAINST THE CLOSED GAP RANGE PROVIDED ON HR'S SPECIFICATIONS. OEM MANUFACTURING PROCESSES (SUCH AS ASSEMBLY PROCESSES, PACKAGING AND STERILIZATION) CAN SIGNIFICANTLY ALTER THE CLAMPS' FUNCTIONALITY; THEREFORE, HR CANNOT GUARANTEE THE PERFORMANCE OF THE FINAL CONFIGURATION.

QUALITY CRITERIA

O.D. FLASH 0.015 MAX. (0.4MM)

GATE VESTIGE 0.01 MAX. (0.3MM)

EMBEDDED PARTICLES, BUBBLES, SPOTS, STAINS: 0.3mm² MAX. NO MORE THAN 5 PER PART.

MOLDED PARTS:
GATES, PARTING LINES, AND FLASH PER QUALITY CRITERIA

PROPRIETARY AND CONFIDENTIAL
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DRAWN BY	M.S.	DATE 04/04/96
APPROVED BY	J.W.	DATE 04/04/96
MATERIAL	SEE NOTES PG 2.	

FINISH	N/A
UNLESS OTHERWISE SPECIFIED:	THIRD ANGLE PROJECTION
DIMENSIONS ARE IN INCHES	
TOLERANCES:	
ANGULAR: ± 1°	
TWO PLACE DECIMAL ± .01	
THREE PLACE DECIMAL ± .005	

HR® Halkey-Roberts®

TITLED TUBING CLAMP MICRO

SIZE	DRAWING NO.	REV
A	C340TSXX	AB
SCALE	DO NOT SCALE DRAWING	SHEET
2:1		1 OF 2

DRAWING NO.
C340TSXX

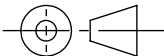
REV
AB

Customer Drawing

Hostaform		Celcon M270		Gamma Stable Polypropylene P5M6K-080	
Blue	MT24U01 MT24U01CG3671K20	Blue	Celcon M90-07 CG3671K20	Blue	Polyone Blue CABS18446
Natural	MT24U01	Natural	N/A		
Red	MT24U01 MT24U01CS3067K20	Red	Ticona	White	Chroma Color White 8C-902-CC
Purple	MT24U01 MT24U01PURP2607C	Purple	Chroma Color 4T3309603 2607C		
Yellow	MT24U01 MT24U01CL34074K20	Yellow	Celcon M90-07 CL34074K20		
Cream	MT24U01 MT24U01CB34075K20	Cream	Celcon M90-07 CB34075K20		

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HR® Halkey-Roberts®	
TUBING CLAMP MICRO	
SIZE	DRAWING NO.
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SCALE	REV
2:1	AB
DO NOT SCALE DRAWING	
SHEET	2 OF 2